



MAFRI EUROPA S.L.



COMPRA - VENTA · MAQUINAS HERRAMIENTAS

DEEP HOLE DRILLING MACHINE

TBT

BW 250-2-KW



TECHNICAL DETAILS:

Number of working spindles	2
Spindle distance	400 mm.
Slide stroke	800 mm.
Minimum hole drilling diameter (in steel ST.60)	Ø = 5,0 mm.
Maximum hole drilling diameter (in steel ST.60)	Ø= 15.0 mm.

MAIN EQUIPMENT MEASURES:

Dimensions approx.	10355 x 5825 x 3685 mm.
Machine weight	25000 Kg.

WORK-HOLDING TABLE:

Clamping surface	1200x1200 mm.
Angle measurement	360°
displayed on the steady-rate rotary screen.	

CONTROL:

SINUMERIK 840-D.
Software Program S 7.300



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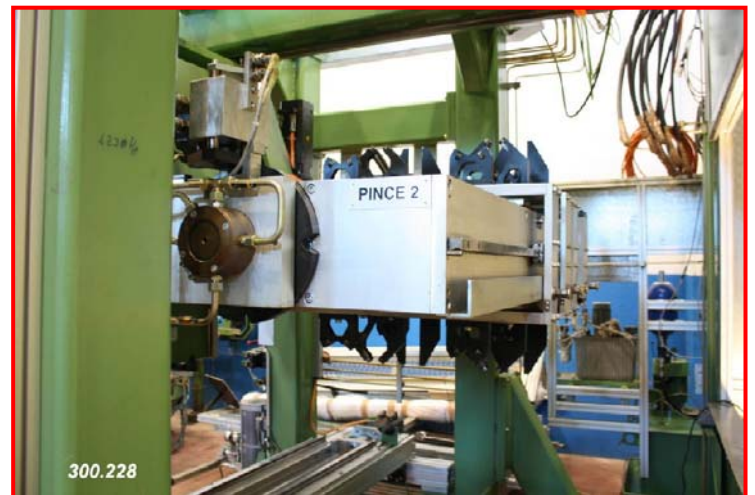


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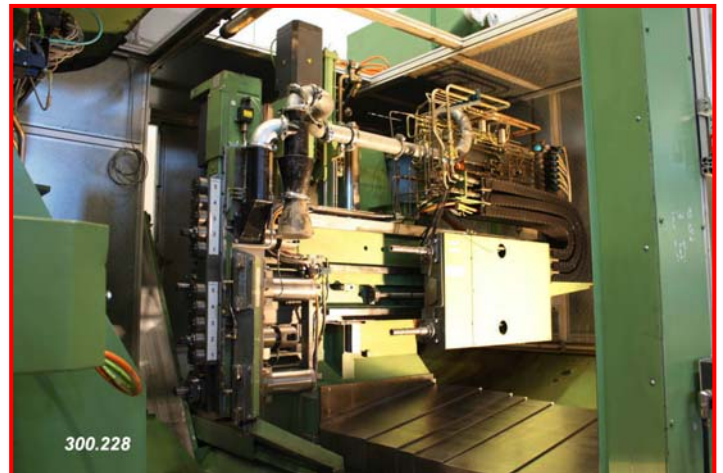


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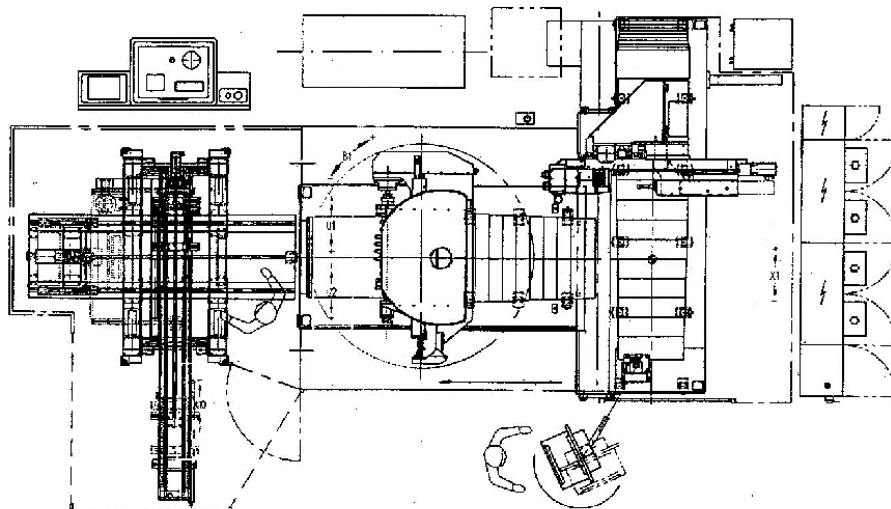
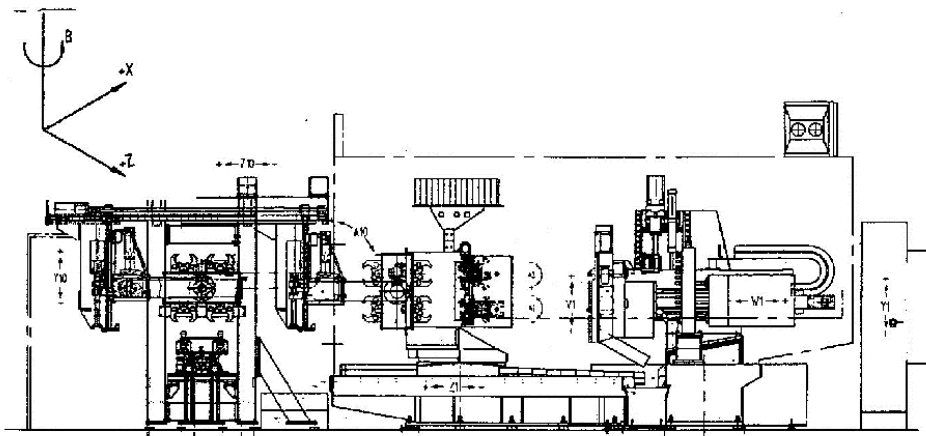
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4.1.6 Ejes de coordenadas y sentidos de movimiento

Los ejes de movimiento de esta máquina con mando CN se asignan a un sistema de coordenadas que se refiere a la pieza a mecanizar. De ello se desprenden los sentidos de movimiento de la máquina.





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